

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. The second step is to define the objectives and goals of the project. This involves determining what you want to achieve and how you will measure success.

3. The third step is to develop a plan or strategy. This involves identifying the resources you need, the steps you will take, and the timeline for completion.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress.

5. The fifth step is to evaluate the results. This involves assessing the outcomes of the project and determining whether the objectives have been met.

6. The sixth step is to reflect on the process. This involves thinking about what worked well, what didn't, and what you can learn from the experience.

7. The seventh step is to communicate the results. This involves sharing the findings of the project with others and providing feedback.

8. The eighth step is to document the process. This involves creating a record of the project and the steps taken, which can be used for future reference.

9. The ninth step is to celebrate success. This involves acknowledging the achievements of the team and providing a reward or recognition.

10. The tenth step is to review the process. This involves looking back at the entire project and identifying areas for improvement.

Page 1

Accept

SECRET

Setup Start

Stop

Abstract

Cust Item ID:

Customer:

Run Start

Date: 11-01-11

Tooling:

Date:

Stop

Date:

SPC (Y/N):

Date:

Draw Nbr	Revision Nbr	
D4034	A	

0.00

00000000000000000000

Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4034

2- Drill and chamfer holes as per dwg use DT9560

SAD
11-01-13

0.00



QC

~~QC5~~ Inspect part completeness to step on W/O

Q16

Memo

0.00

Quality Control

0.00

Abstract

Packaging

Identify as per dwg & Stock Location: W.A

Memo

0.00

Packaging

SAD
11-01-14

3

W/O: 65312		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<i>Perm. change</i>					
11/01/14	#10	change step to QC 6 inspection					<i>S. 11/01/14</i>

Part No: D4034-3 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 65312

Tuesday, January 11, 2011 10:26:36 AM



Page 2

Item ID: D4034-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Rib

Start Date: 1/12/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 1/17/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/17

U 11-01-14

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

Tuesday, January 11, 2011 10:26:36 AM

Page 1

Work Order ID: 65312

Parent Item: D4034-3

Parent Item Name: Rib



Start Date: 1/12/2011

Required Date: 1/17/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: new issue DD 09.11.23 verified by:EC
per dwg revA 10.03.15 verified by:EC IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.750W.049

Purchased

No

100

f

307.8119

1.4375

4.539474



304 SQ Tube .75x.75x.049W



SAD

11-01-13

Location

Loc Qty

Loc Code

MAT

255.9156679

113763

0

114323

8.15031894

114677

0.00001

114835

0.000039

116319

127.7653

116509

120

MAT017

3.68448E-05

114298

3.6845E-05

WA

51.8962

114992

18.6511

115260

33.2451

4.5394

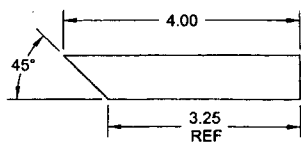
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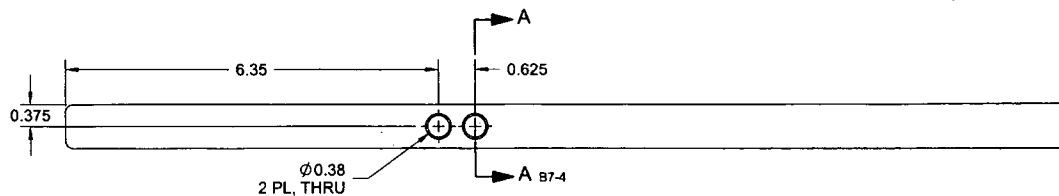
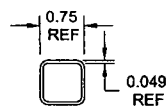


D4034-1 RIB

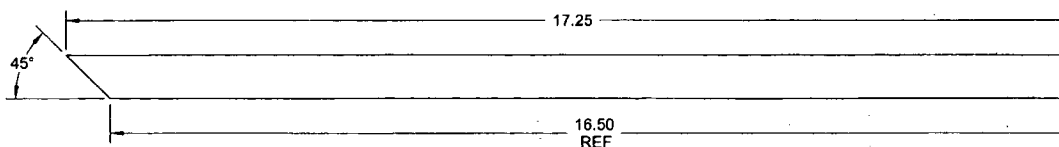
BREAK EDGE
0.030 X 45°
TYP



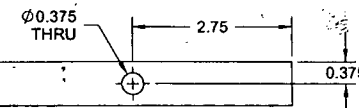
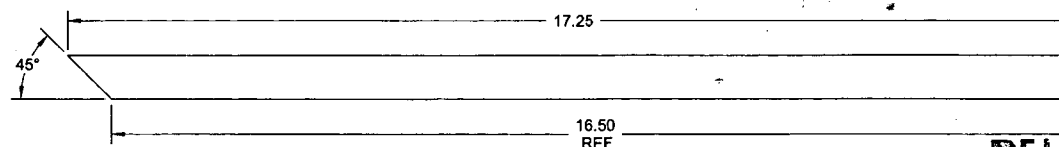
SECTION A-A D4-4



D4034-3 RIB



D4034-5 RIB



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.13 lbs
-3 & -5: 0.62 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4034	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	UPPER RIB ASSY, BASKET BASE	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR OWNED OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2010-03-12
ANT

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